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Programming User's

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The TNC 320 features various software options that can be enabled by your machine tool builder. Each option is to be enabled separately and contains the following respective functions:  
Additional Axis (option 0 and option 1)

**TNC 320 | User's manual for cycle programming | NC ...**

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-Operating Manual  
-Mounting Instructions  
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TNC 151/155 Service  
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diagnosis, localisation  
and remedying of  
faults on TNC  
controlled machines. In  
section 2, Fault  
Diagnosis, a set of  
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TNC 151/155B/Q**

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TNC Model, Software  
and Features TNC  
Model, Software and  
Features This manual  
describes functions  
and features provided  
by TNCs as of the  
following NC software  
numbers. The machine  
tool builder adapts the  
usable features of the  
TNC to his machine by  
setting machine  
parameters. Some of

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the functions

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position display units  
and evaluation  
electronics TNCguide  
The TNCguide provides  
all information  
important to the  
machine operator/end  
user regarding the  
HEIDENHAIN TNC  
controls TNC 124, TNC  
128, TNC 310, TNC 320,  
TNC 406/TNC 416, TNC



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410, TNC 426, iTNC  
530, TNC 620, TNC  
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The TNCguide provides all information important to the machine operator/end user regarding the HEIDENHAIN TNC controls TNC 124, TNC 128, TNC 310, TNC 320, TNC 406/TNC 416, TNC 410, TNC 426, iTNC 530, TNC 620, TNC

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640. Counters VRZ:  
The Operating Manuals  
Archive (O.M.A.)  
provides you with the  
instructions for  
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VRZ 100 - VRZ 900.

## **Dokumentation: Manuale - HEIDENHAIN**

sharing information  
and ideas with other  
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are described in the User's Manual of the TNC 320. Please contact HEIDENHAIN if you require a copy of this User's Manual. ID of User's Manual for conversational programming: 1096950--xx. ID of User's Manual for DIN/ISO ...

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TNC to his machine by

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setting machine parameters. Some of the functions described in this manual may not be among the features provided by the TNC on your machine tool. TNC functions that may not be available on your machine include:

- Probing function for the 3-D touch probe
- Digitizing option Tool measurement with the TT 120 Rigid tapping

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